

FIG. 2

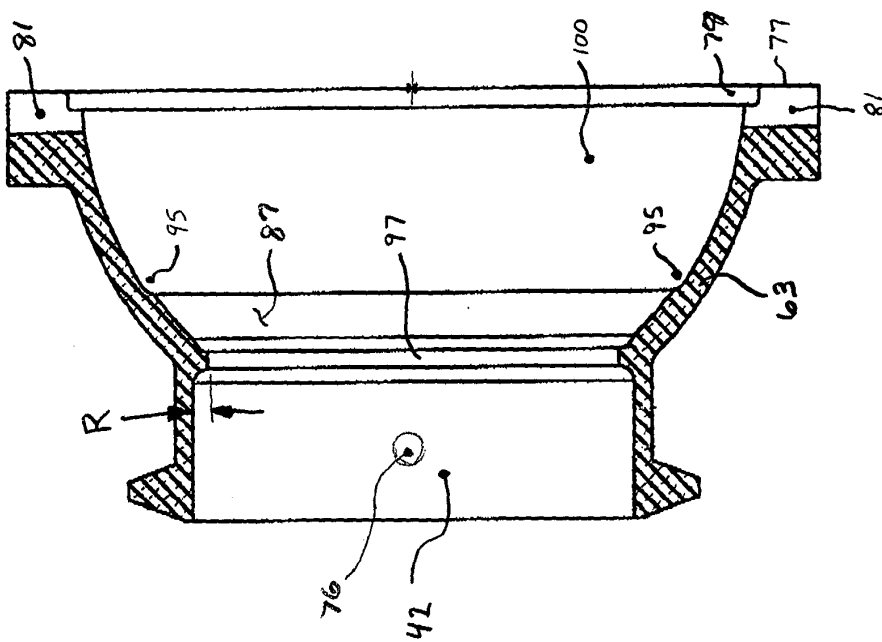


FIG. 3

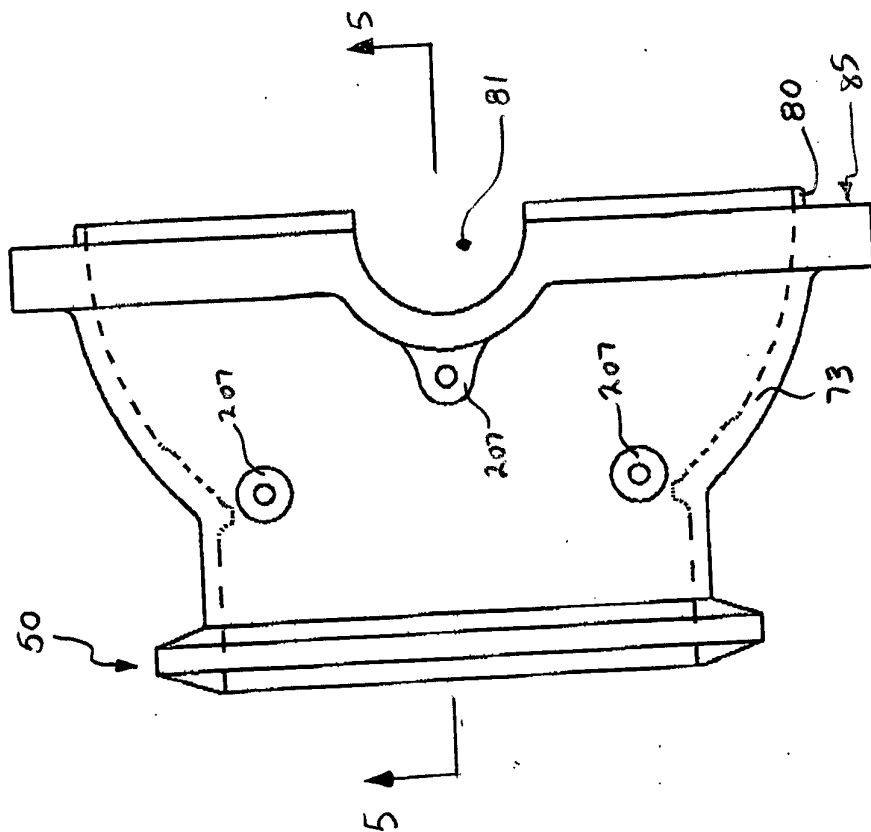


FIG. 4

D+  
Z

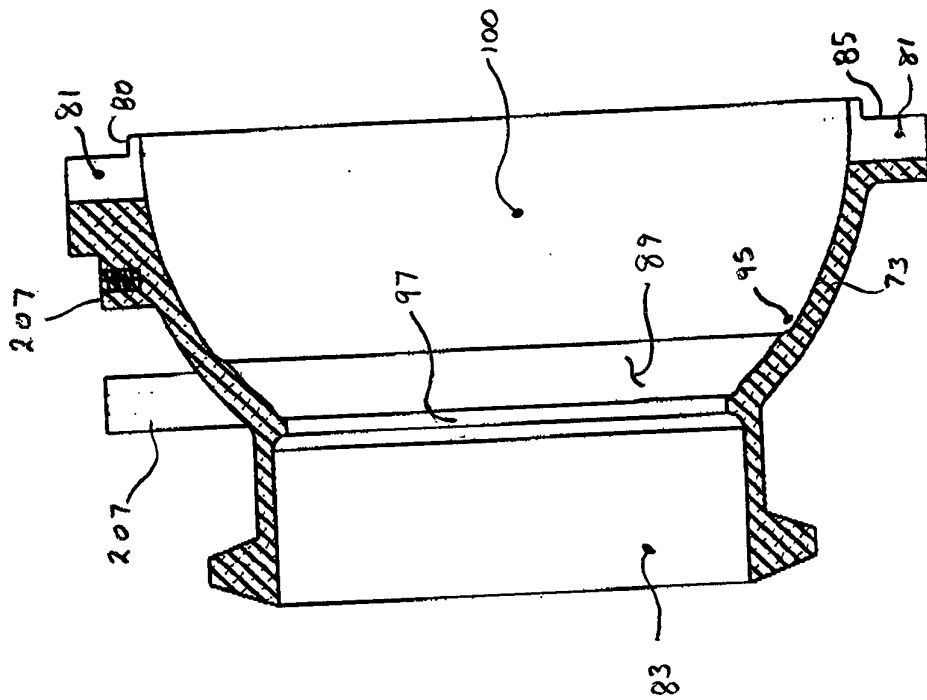


FIG. 5

D+  
Z

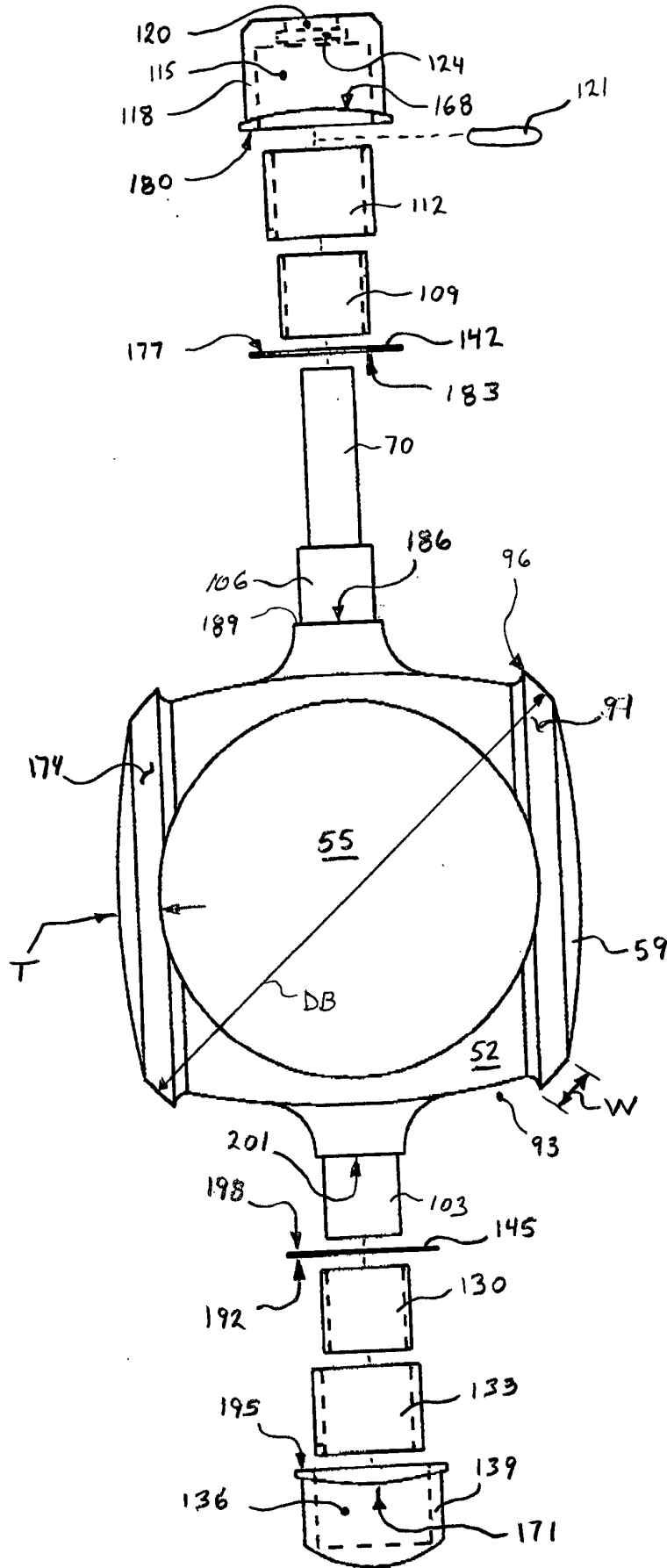


FIG. 6

Y I X

Hill Brothers Machine Corp.  
P.O. Box 12126  
2274 Judson St. S.E.  
Salem, OR 97309  
(503) 362-1733

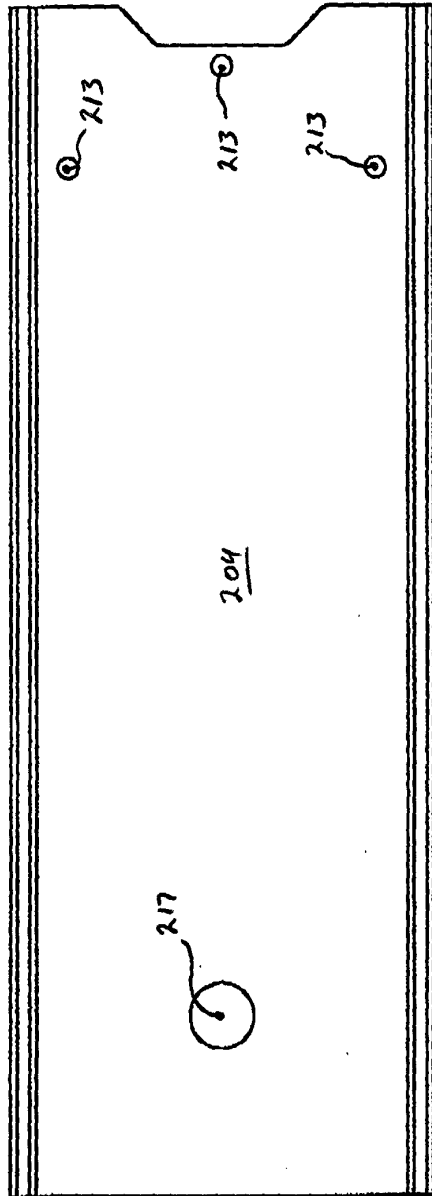


FIG. 7

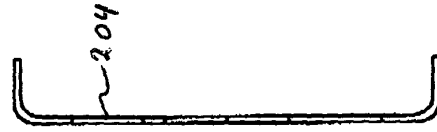


FIG. 8

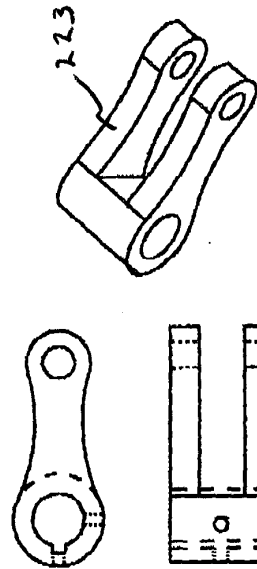


FIG. 9

pg 2